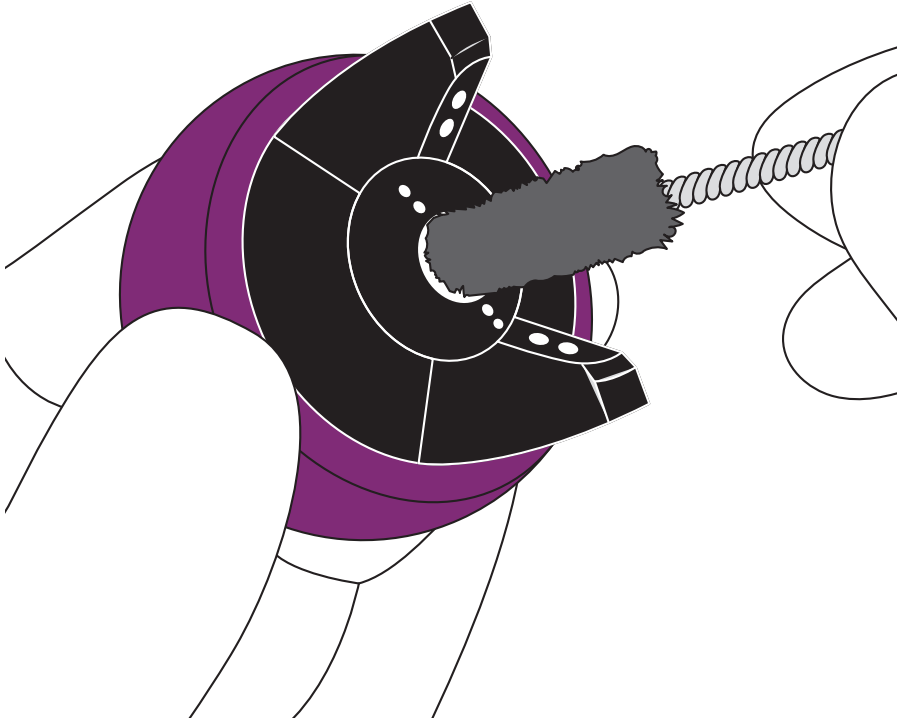


# WS-PRIMER UV MANUAL CLEANING PROCEDURE

GRAVITY SPRAY GUN SMART GUIDE

a good start is halfway to success.



Daily cleaning of the spray gun, performed after each use, is a crucial aspect of a painter's professionalism. This routine ensures the equipment's optimal performance and long-term durability.

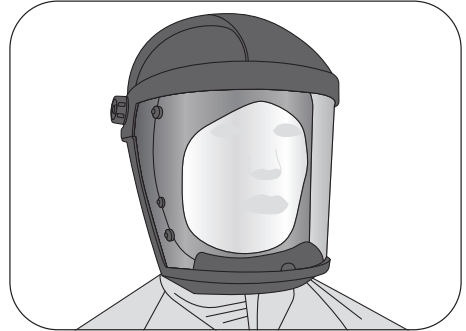
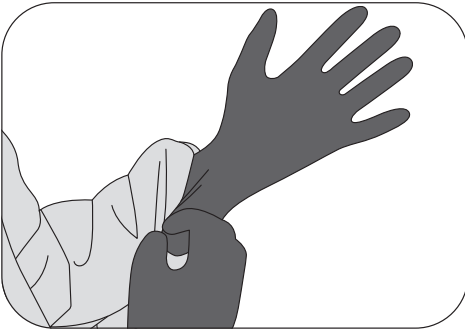
ANEST IWATA offers effective cleaning tools in its kits, featuring solvent-resistant brushes, twisted brushes, and cleaning needles suitable for all types of spray guns.

Throughout the cleaning process, prioritize safety by wearing ANEST IWATA safety glasses, masks, and gloves.

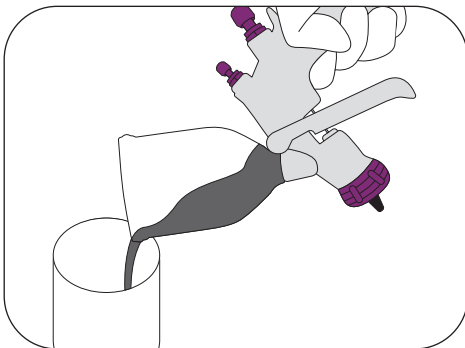
## WEAR PROTECTIVE GEARS

### IMPORTANT!

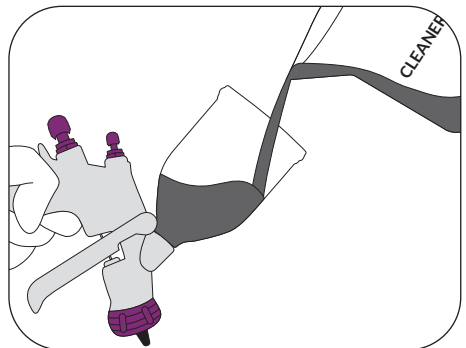
During all phases cleaning procedures, always wear proper body and respiratory protection such as: ANEST IWATA safety glasses, mask and gloves.



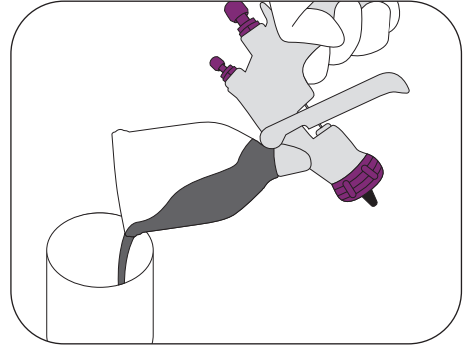
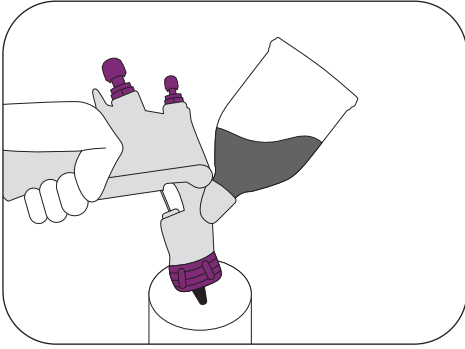
## 1 . PRELIMINARY WASHING



**1** Drain remaining paint from the gravity cup into a suitable container and clean the cup with a dry cloth.



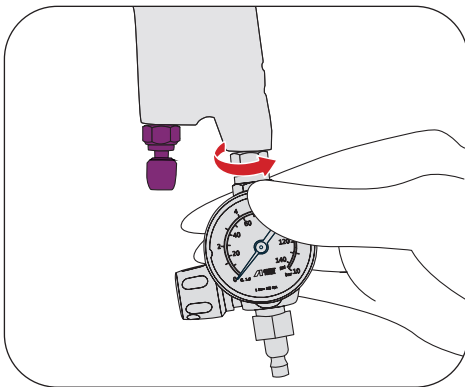
**2** Pour the cleaner into the gravity cup, leave it to act for a few seconds and carry out a preliminary wash to remove any excess of residual paint.



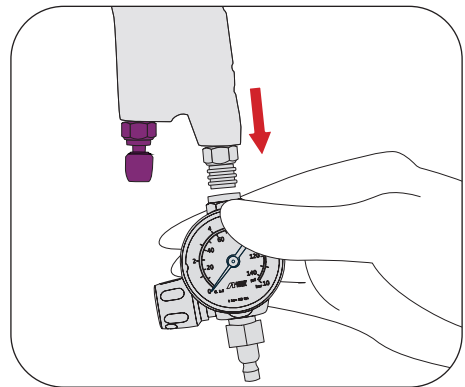
- 3** Drain the dirty cleaner from the gun and from the gravity cup, into a suitable container. Repeat the procedure until the cup is perfectly clean and wipe it with dry cloth, then proceed with cleaning of all other parts.

## 2 . DETACHING BEFORE CLEANING

The pressure gauge must always be detached from the gun handle before cleaning to prevent permanent damage.

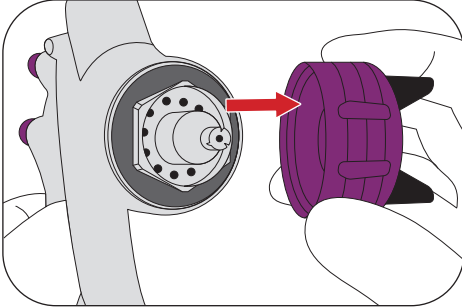


- 1** Unscrew the Air Regulator connecting nut counterclockwise.

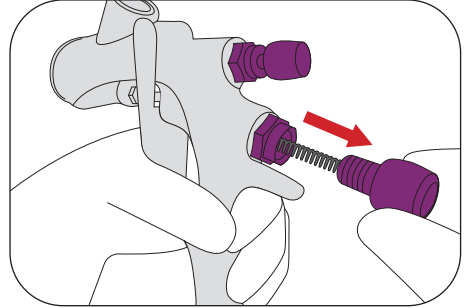


- 2** Detach the Air Regulator from the spray gun body by moving it downward.

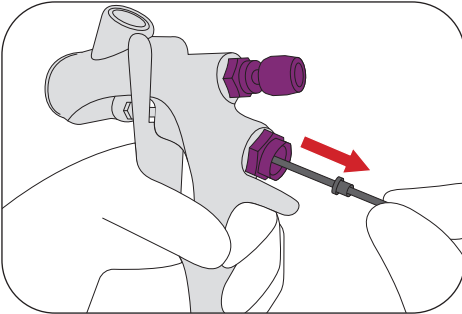
### 3. DISSASSEMBLING OF ATOMIZING PARTS



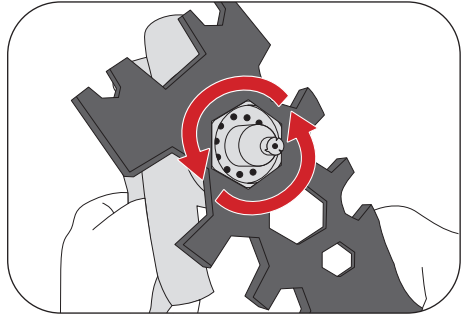
**1** Remove the air cap.



**2** Unscrew the fluid adjustment knob by hand and take it off together with the spring.

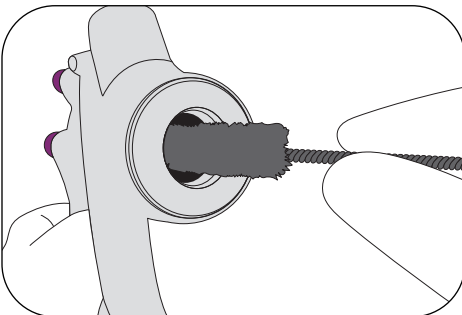


**3** Pull out the fluid needle.

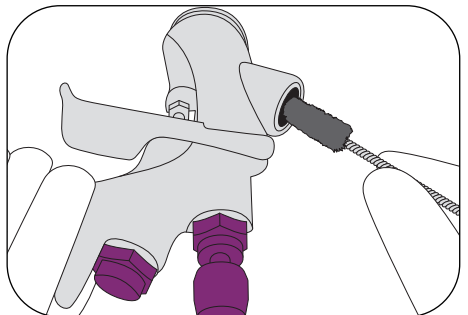


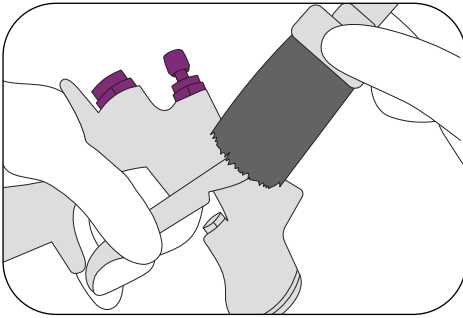
**4** Remove the fluid nozzle utilizing the included Spanner.

### 4. GUN BODY CLEANING PROCEDURE

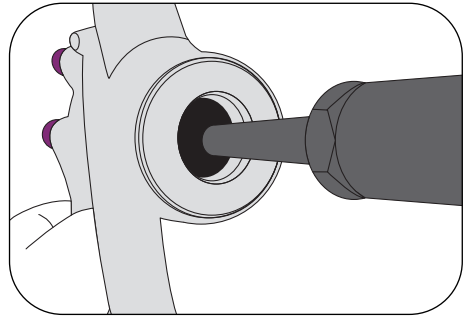


**1** Clean the fluid ports using the Twisted Brush (ø 15 mm)



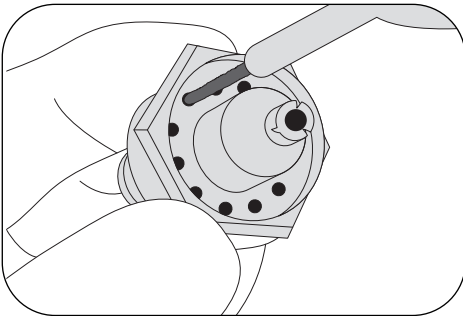


**2** Clean the body surface.

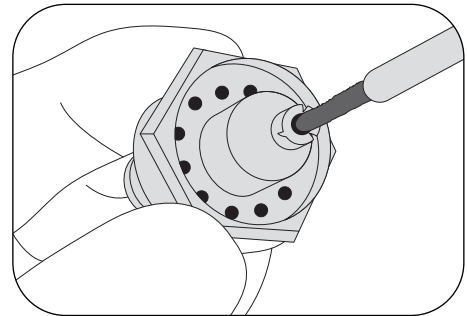


**3** Dry the spray gun with the Blow Gun AG-6.

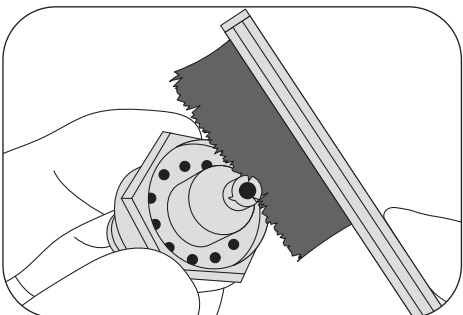
## 5. CLEANING OF THE ATOMIZING PARTS



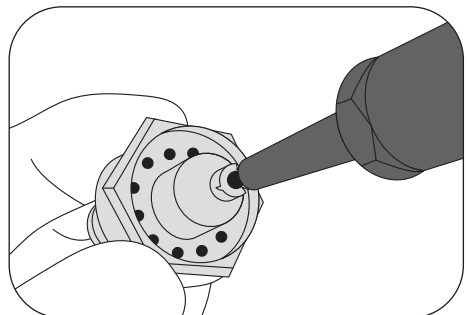
**1** Clean the lateral holes in the nozzle using the Tiny Twisted Brush ( $\varnothing$  3 mm).



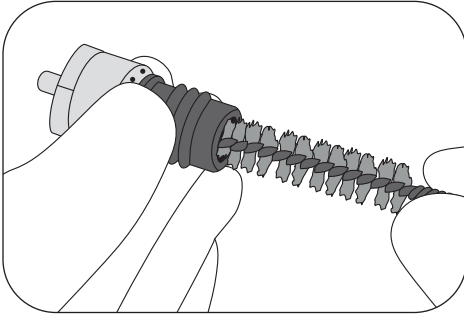
**2** Clean the central hole of the nozzle using the Tiny Twisted Brush ( $\varnothing$  3 mm).



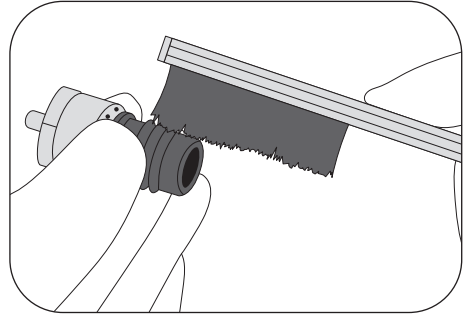
**3** Clean the slits of the fluid nozzle using the Brush in Bamboo.



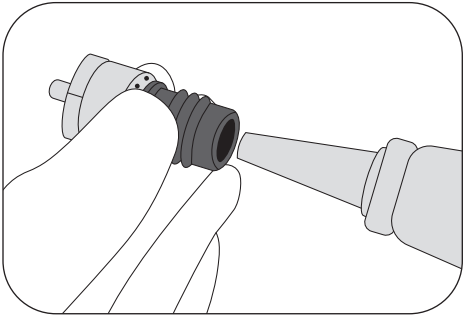
**4** Dry the slits of the nozzle with the Blow Gun AG-6.



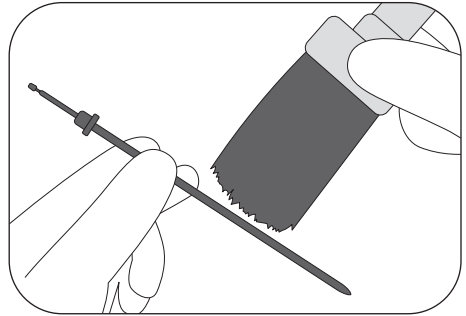
**5** Clean the fluid nozzle inside, using the Twisted Brush (ø 10 mm).



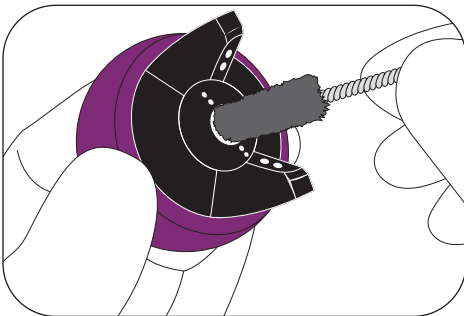
**6** Clean the threads of the fluid nozzle using the Brush in Bamboo.



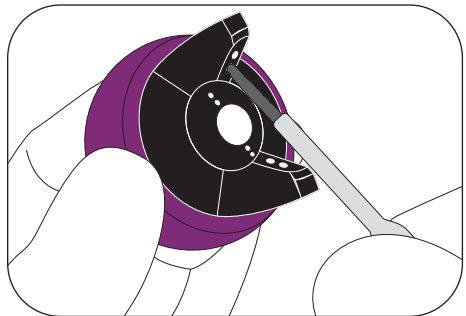
**7** Dry the threads of the nozzle with the Blow Gun AG-6.



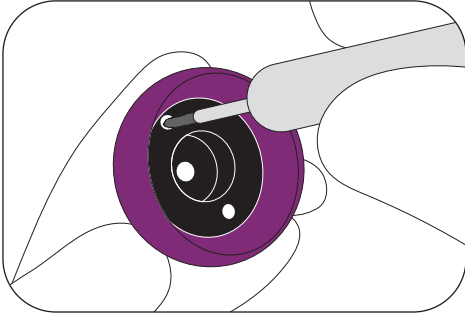
**8** Clean the fluid needle using a big brush.



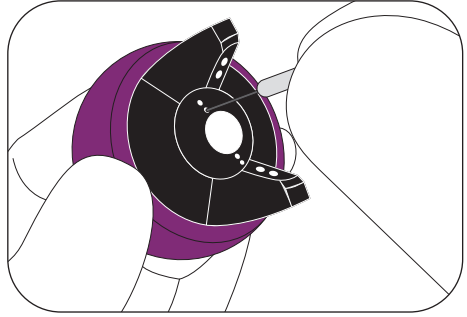
**9** Clean the air cap center hole with Twisted Brush (ø 5 mm)



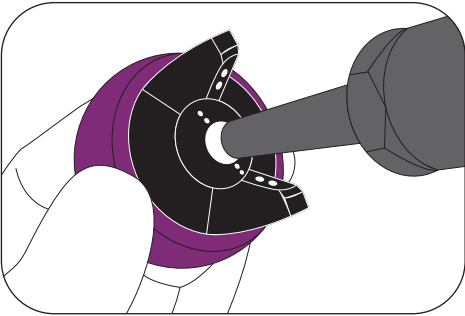
**10** Clean the horn holes with special Tiny Twisted Brush (ø 3 mm)



**11** Clean the inner horn holes, and blow dry air cap once finished.



**12** Clean the tiny holes right next to the central hole of the air cap using a proper Cleaning Needle.



**13** Blow dry the tiny holes right next to the central hole of the air cap.

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